

CLAIMS

1. A method of making a dissolvable film comprising a substance, the method comprising mixing film forming ingredients together to form a mixture, coating the mixture onto a suitable substrate to form a film, applying a substance to the film, and drying the film to a moisture content of less than about 10 weight % moisture.

2. The method of claim 1 wherein the substance is an encapsulated substance.

3. The method of claim 2 comprising a water soluble encapsulant.

4. The method of claim 1 wherein the formed film having the substance applied thereon is air-dried.

5. The method of claim 1 wherein the formed film having the substance applied thereon is dried under warm air.

6. A dissolvable film having disposed on at least one surface thereof an encapsulated substance.

7. The film of claim 6 the encapsulated substance is a volatile substance.

8. The film of claim 6 wherein the encapsulated substance is a flavor.

9. The film of claim 6 comprising pullulan and/or starch.

10. The film of claim 9 comprising a modified a modified starch.

11. The film of claim 10 wherein the modified starch is hydroxyalkylated starch or succinated starch.

12. A method of preserving the flavor of an active to be delivered by a film, the method comprising encapsulating the active in a water soluble encapsulant and placing the encapsulated active on the surface of the film.

13. The method of claim 12 wherein the encapsulated active is placed on the film after film forming stage, but prior to drying stage.